



#### **TECHNICAL SHEET: Voladora NX +**





Printer Volume: 225x295x200 Printer Size: 45x41x41 Package Size: 50x50x61 Package Weight: 26 kg Printer Weight: 24 kg



Nozzle Diameter: 0.2 - 0.4 - 0.6 - 0.8 - 1.2Nozzle Temperature:  $45^{\circ}\text{C} - 350^{\circ}\text{C}$ Nozzle Heat Up Time:  $20^{\circ}\text{C}$ :  $200^{\circ}\text{C} - 1'15''$  /  $250^{\circ}\text{C} - 1'50''$  /  $300^{\circ}\text{C} - 2'35''$ 



Materials: PLA, PETG, PP, Flex, Nylon Feeder Type: Double EMAXX Bowden extruder Print Core Replacement: Fast Change DART ANS Build speed: Depends on parameters



Connected to the Internet Conectivity: USB, Ethernet / Wifi



Energy Smart Management Power Rating: 500W Noise Level: 44 dB (closed door, 40dB)



Display: No Control Devices: PC, tablet, Smartphone. Control Mode: Web



Layer Resolution: 20µm Maximum Layer Height: 0,8 nozzle: 0.64mm 0,6 nozzle: 0,48mm 0,4 nozzle: 0,3mm 0,2 nozzle: 0,16mm



Garantía límitada de 1 año



Heated Bed: 45° - 150° Build Plate Leveling / Active Leveling ? No Operating Ambient Temperature: 10°-35°C (optimum 20°C)

Nonoperating Temperature 5°-45°C



Simplify3D Professional Software



#### MAIN PARTS OF THE PRINTER: Voladora NX +

## (A) HEAD OR HOTEND

It moves in the X and Y axes by melting the filament of material and depositing it on the platform or heated bed. It has a nozzle that heats up to the required temperature according to the corresponding printing material.

## B EXTRUDER

Supplies printing material to the head by extruding the filament.

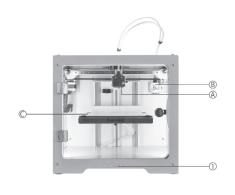
## © PLATFORM OR HEATED BED

The printing happens on the surface of the platform; this one moves along the Z axis. Depending on the printing material, it must be heated to a different temperature.

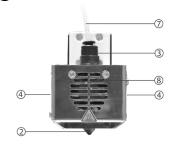
The distance between the platform and the nozzle has to be perfectly calibrated for optimum printing. We'll see how to perform the calibration process later on.

# MAIN ELEMENTS OF THE PRINTER

- 1 Light Indicator
- (5) Filament input
- 2 Nozzle
- 6 Drive
- 3 Straight Adjuster
- (7) Bowden tube
- (4) Part Cooling Fan
- (8) Front fan



#### (A) HEAD OR HOTEND



# (B) EXTRUDER

