





# Sustainable Technology Project

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## Fuel efficient, but sustainable?







## Safe, but sustainable?

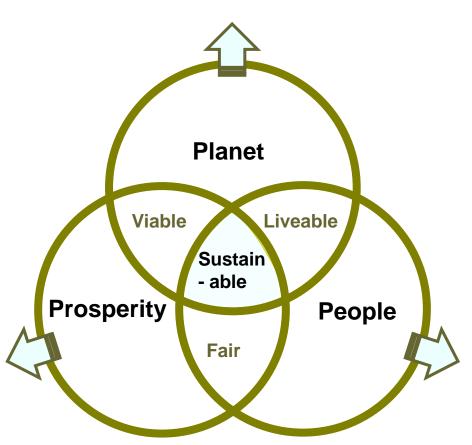






### **Triple Bottom Line accounting**





Corporate sustainability report:

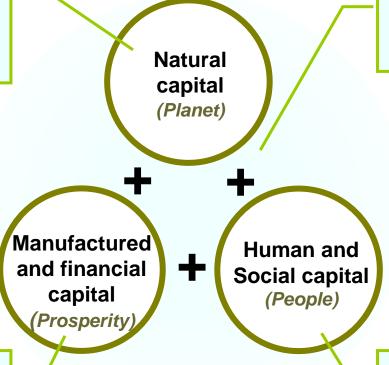
- Financial bottom line
- Social / ethical performance
- Environmental performance
- Dow Jones Sustainability Index
- But what can Engineer do?
- Decouple unpack meaning



### **Macro-economic view: the Three Capitals**



Atmosphere, land, fresh water, oceans, bio-sphere, material and energy resources



Comprehensive capital

- Sustainable development = Growth in Comprehensive capital
- How link to projects claiming Sustainable Development?

Built environment, Industrial capacity, Financial health, (GDP)

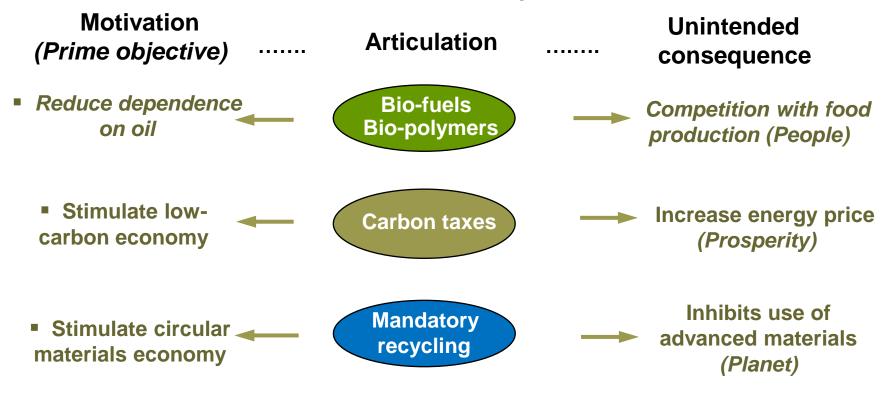
Education, health, skills, knowledge, happiness



### **Articulations of sustainable development**



## Many single actions ("articulations") claim to support sustainable development



Each articulation has a Prime Objective with a time scale



### The Stakeholders



### **Stakeholders**

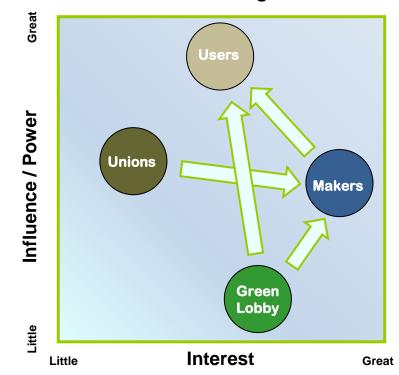
- Who are they?
- What are their concerns?
- What power do they have?

- Government
- The public
- Local communities
- Owners



- Manufacturers
- Suppliers
- Trade Unions
- Customers
- Lobbyists
- Investors
- National press
- Managers, colleagues, team

#### Stakeholder diagram





### **Map of Articulations**





## What do we learn? Group under

- Materials
- Environment
- Design
- Regulation
- Society
- Economics



## Analysing an "articulation"

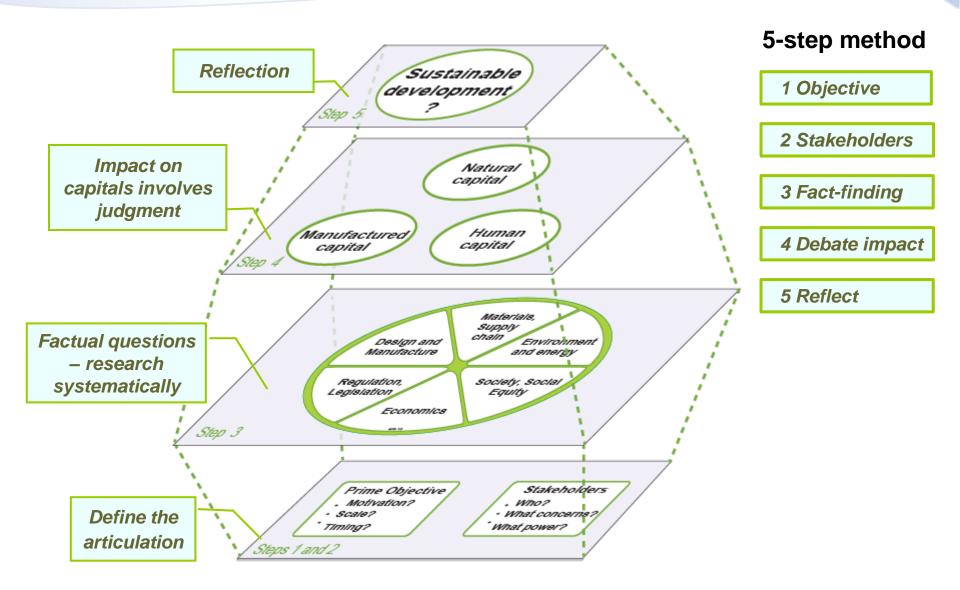






### Analysing an "articulation"







### The electric car – Step 1: Prime objective



Background

Global car production : 60 million units per year 15 % of global fossil fuel CO<sub>2</sub> release comes from cars







Governments offer Incentives: 20% electric by 2020

Prime objective and scale



- Decarbonize road transport
- 16 million cars/year by 2020



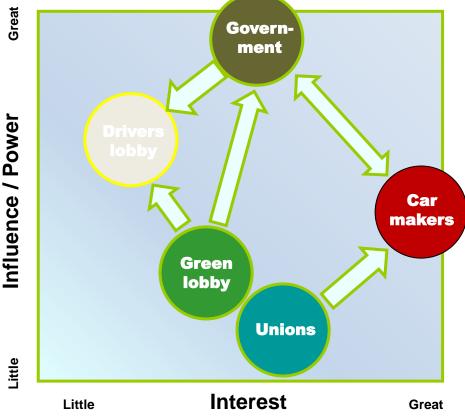
### Step 2: Stakeholders and concerns





- National and local government
- carbon targets
- Car makers and distributors
- sales
- Labor Unions
- employment, rights
- Drivers, Automobile Associations
- range anxiety, cost
- Environmental campaigners
- carbon footprint

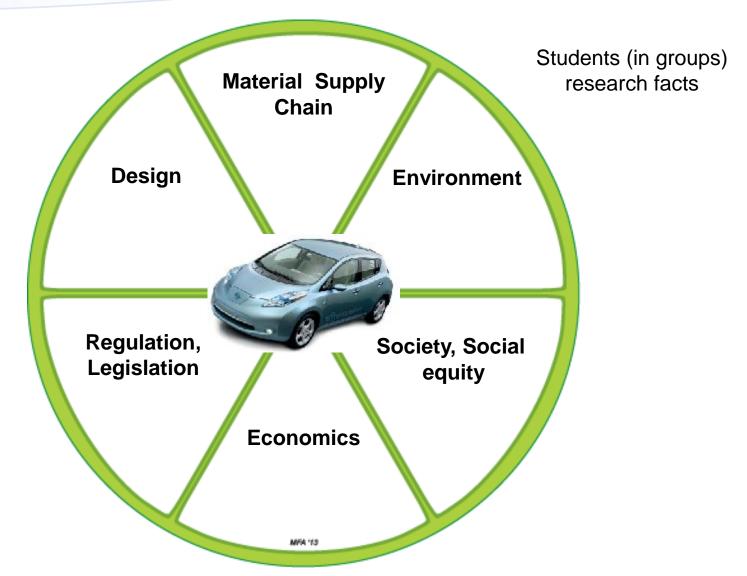
# Stakeholder diagram





## **Step 3: Fact-finding**







### **Fact-finding: Materials**









Neodymium-boron magnet motors



Bill of materials	kg
Carbon steel	790
Cast iron	151
Wrought aluminum (10% recycle)	30
Cast aluminum (35% recycle)	64
Copper / Brass	26
Magnesium	0.3
Glass	39
Thermoplastic polymers	94
Thermosetting polymers	55
Rubber	33
Platinum, exhaust catalyst	0.007
Electronics, emission control	0.27
Neodymium	1.5 kg
Lithium	4.8 kg

### 16 million cars per year, 4.8 kg Lithium per car

= 76,000 tonnes per year

#### Lithium

Producing Nation	Tonnes/year 2011	
Chile	12,600	
Australia	11,300	
China	5,200	
Bolivia	5,000	
Argentina	3,200	
World	34,000	

**Li** demand = **230%** present world production



### **Fact-finding: Design**







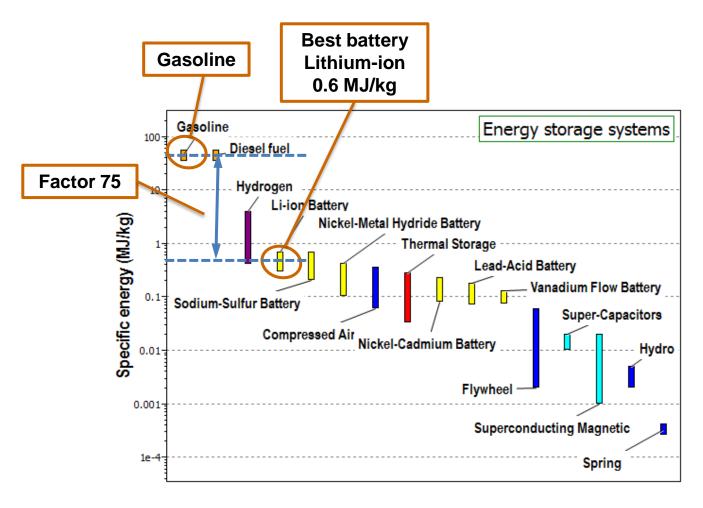




Lead-acid

### **Alternative batteries?**

Seek high energy density (MJ/kg)





### **Fact-finding: Regulation**



- US CAFÉ Standard Fleet mileage standard
- EU Automotive Fuel Efficiency Standard Fleet mileage standard
- EU End-of-Life Vehicles Directive 85% recycled by 2015
- EU Battery Directive No batteries to landfill



### **Environment: Can Prime Objective be met?**





### Decarbonize road transport?

Charge vehicle from the National Grid, gas / coal fired.

- CO₂ footprint, gas fired power ≈ 140 g CO2/ MJ
- Delivered energy to propel small car ≈ 0.6 MJ / km
- Efficiency of battery electric motor set ≈ 85%

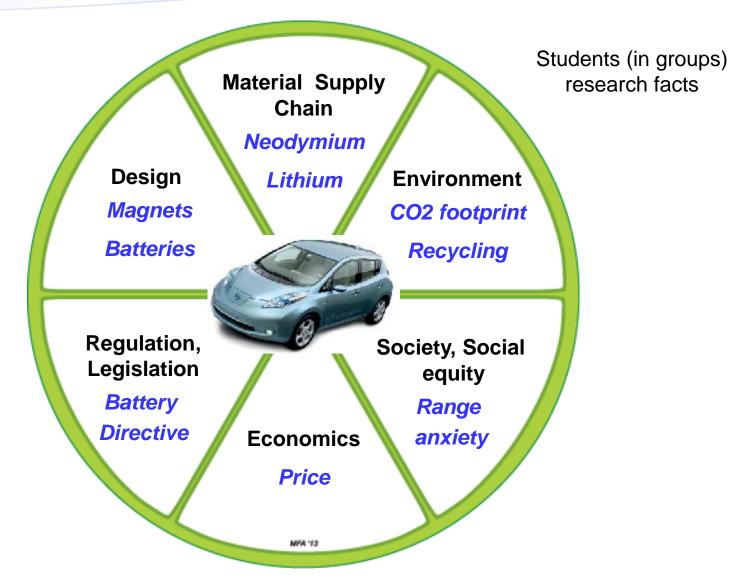
Carbon footprint of electric car  $\approx 140 \times 0.6 / 0.85$ 

 $\approx$  100 g CO2 / km



## **Step 3: Fact-finding**







## Step 4 Integration – impact on the 3 capital



	NATURAL CAPITAL	HUMAN CAPITAL	MANUFACTURED CAPITAL
MATERIAL	<ul> <li>Drain on scarce resources (rare earths)</li> <li>Potential for recycling high</li> </ul>		Supply chain for lithium, neodymium inadequate
ENVIRONMENT	<ul> <li>100 g CO2/km = Objective not achieved</li> <li>Gain possible if grid decarbonised</li> </ul>		
REGULATION	Mandatory recycling		<ul> <li>Lack of recycling infrastructure for lithium, neodymium</li> </ul>
SOCIETY		<ul><li>Range anxiety not met</li><li>Creates jobs</li></ul>	High cost of car an obstacle
DESIGN			Technically proven



### Step 5 – Reflection



Short term – 7 years

Not in envisaged scale and time



Long term – 25 years

Establish infrastructure

Low carbon grid,

**Material supply chain** 

Li and Nd recycling facilities

Re-think (re-define?) car use



### Running the project



